



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200



D412-742-013
Job Sheet 169780-A



Part No: D412-742-013

Job Qty: 1 ea

Part Name: Skidtube Fits LH or RH High Gear, DART (Apical) Tri-Bag Float Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/21/17

Job Tracking No:

Due Date: 2/16/18

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Aeroservicios Especializados SA de CV - ASES (CASES01)

Calle Rio San Lorenzo #699 Int 102, San Pedro Garza Garcia Fuentes Del Valle, Nuevo León, 66220 Mexico
ph:52-938-382-2113 fx:52-938-384-0535.

Note: IPP Rev: A 05.10.13 New Issue KJ/JLM IPP Rev:B 06-06-08 As per DSI9336 JLM IPP Rev:C 07-05-28 As per Rev C JLM IPP rev D 07.11.01 ecn 1053P EC IPP rev E 07.11.27 ecn 1072 EC verified:DD IPP Rev:F 08-09-08 ecn 08-510 DD verified:EC IPP Rev:G 09-01-23 as per DSI9441 DD verified:EC IPP Rev:H 11.11.01 as per DSI9517 REV.B DD verified:EC IPP rev:I 12.01.12 PER IIN REV.E DD VERF:JLM IPP REV:J 17.05.10 AS PER CHG010 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Start up Operation	1 Ea		2/16/18	0.00	0.00	Start Up Stores/Pkg-1		FEB 07 2018
115	Packaging	1 pcs		2/16/18	0.00	0.00	Packaging1-4		
120	QC	1 pcs		2/16/18	0.00	0.00	QC4		
125	DC	1 pcs		2/16/18	0.00	0.00	DC		
130	Packaging	1 pcs		2/16/18	0.00	0.00	Packaging3-2		
140	QC21-FG	1 Ea		2/16/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile and create labels per PPP D412-742-013 CHG0010
Descriptions: 130 - Identify and pack for shipping as per PPP D412-742-013

DAS
21
9-89

FEB 15 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
110-Start up Operation	AN3C37A	1	58	0	0
	AN3C40A	1	125	0	0
	AN3C41A	1	492	0	0
	AN3C42A	1	27	0	0
	AN3C43A	4	64	0	0
	AN3C46A	5	275	0	0
	AN4C47A	4	57	0	0
	AN4C52A	4	61	0	0
	AN4C53A	4	95	0	0
	AN4C6A	16	371	0	0
	AN4C7A	4	89	0	0
	AN6C12A	8	129	0	0
	D2571	1	17	0	0
	D2572	1	15	0	0
	D2573	1	22	0	0
	D2574	1	17	0	0
	D2747	4	144	0	0
	D2876	2	65	0	0
	D2877	2	54	0	0

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DART
AEROSPACE
S041298

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CANADA
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Skidtube Fits LH or RH High Gear, DART (Apical) Tri-Bag
Float Compatible

PART NO: D412-742-013

Original Serial #: S041298

Revision:

Operation:

Change No:

Start up Operation

02/12/18

Job No: 169780-A

D3403-1	8	68	0	0
D3403-3	8	73	0	0
D3403-5	8	73	0	0
D3405-041	1	26	0	0
D3405-043	1	12	0	0
D3407-041	1	15	0	0
D3417-3	2	40	0	0
D3456-1	1	138	0	0
D3533-1	2	89	0	0
D3672-11	8	624	0	0
D3672-3	32	909	0	0
D3672-9	8	982	0	0
D412-742-043	1	0	0	0
MS21043-3	13	1,213	0	0
MS21043-4	29	952	0	0
NAS1149C0332R	26	4,984	0	0
NAS1149C0432R	32	2,509	0	0
NAS1149C0632R	8	149	0	0

Part Specifications

Specifications could not be found.

Plex 12/21/17 1:56 PM dart.poulin.mario



Dart Aerospace Ltd.
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Master Unit 000601

Tel (613) 632-5200

Containers on Master Unit 000601				
Serial No	Part No	Customer Part No	Status	Quantity
S040061	AN3C37A		Allocated	1
S040059	AN3C40A	AN3C40A	Allocated	1
S040055	AN3C41A	AN3C41A	Allocated	1
S006265	AN3C42A		Allocated	1
S040053	AN3C43A		Allocated	4
S040048	AN3C46A		Allocated	5
S040043	AN4C47A		Allocated	4
S040042	AN4C52A		Allocated	4
S040041	AN4C53A		Allocated	4
S040040	AN4C6A		Allocated	16
S040038	AN4C7A		Allocated	4
S040036	AN6C12A		Allocated	8
S002181	D2571		Allocated	1
S041289	D2572		Allocated	1
S040035	D2573	D2573	Allocated	1
S005596	D2574	D2574	Allocated	1
F164408	D2747		Allocated	4
S040034	D2876		Allocated	2
S040033	D2877		Allocated	2
S040032	D3403-1	D3403-1	Allocated	8
S016908	D3403-3	D3403-3	Allocated	5
S040031	D3403-3	D3403-3	Allocated	3
S040029	D3403-5		Allocated	8
S041290	D3407-041		Allocated	1
S040026	D3417-3		Allocated	2
S040023	D3456-1	D3456-1	Allocated	1
S040022	D3533-1		Allocated	2
S040021	D3672-11		Allocated	8
S040020	D3672-3	D3672-3	Allocated	32
S040018	D3672-9		Allocated	8
S040013	MS21043-3	MS21043-3	Allocated	13
S040012	MS21043-4	MS21043-4	Allocated	29
S040007	NAS1149C0332R		Allocated	26
S040006	NAS1149C0432R		Allocated	32
S040005	NAS1149C0632R		Allocated	8

D3405-043

D3405-041

D412-742-043

S040027

S040028

S039504

1X

1X

1X

(CONTINUED FROM PAGE 21)

Item	Qty -013	Qty -043	Part Number	Description
40	1		D2571	SADDLE, FWD OUTSIDE
41	1		D2572	SADDLE, FWD INSIDE
42	1		D2573	SADDLE, AFT OUTSIDE
43	1		D2574	SADDLE, AFT INSIDE
44	2		D2876	SADDLE SPACER
45	2		D2877	SADDLE SPACER
46A	8		D3403-1	BUSHING
46B	8		D3403-5	BUSHING
47A	4		D2747	SET SCREW
47B	2		D3533-1	SET SCREW
48	16		AN4C6A	BOLT
49A	4		AN4C52A	BOLT
49B	4		AN4C53A	BOLT
50	8		AN6C12A	BOLT
51A	32		D3672-3	WASHER (REPLACES NAS1515H4L)
51B	32		AN960C416L	WASHER
52A	8		D3672-9	WASHER (REPLACES NAS1515H6L)
52B	8		AN960C616L	WASHER
53	8		D3672-11	WASHER (REPLACES NAS1515H7L)
54	24		MS21043-4	NUT
55	4		AN4C7A	BOLT
56	2		D3591-1	BUSHING
60	8		D3403-3	BUSHING
61	1		D3405-041	GHW LUG
62	1		D3405-043	GHW LUG
63	4		AN4C47A	BOLT
64	4		MS21043-4	NUT
70	1		D3407-041	TOW RING
71	2		D3417-3	WASHER
72	1		MS21043-4	NUT
73	1		D3456-1	WASHER
91	1		AN3C37A	BOLT
92	1		AN3C40A	BOLT
93	1		AN3C41A	BOLT
94	1		AN3C42A	BOLT
95	4		AN3C43A	BOLT
97	5		AN3C46A	BOLT
99	26		AN960C10L	WASHER
100	13		MS21043-3	NUT

*DENOTES PART IS INCLUDED WITH D3391-043 ASSEMBLY ABOVE

**DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE